

## ABSTRACT

An attaching head included in a tire component forming material attaching device is provided with upper and lower rollers supported for rotation. A tire component forming material is supplied from above the upper roller, is wound round the upper roller in a first direction, is wound round the lower roller in a second direction opposite the first direction. The tire component forming material is supplied automatically to the attaching head as the attaching head travels. The attaching device does not need to have any members, such as feed rollers, and does not need any driving means for driving feed rollers. The tire component forming material can be guided by the two rollers, namely, the upper and the lower roller, without using guide rollers. The attaching device consists of a small number of parts, is simple in construction and can be manufactured at a low cost.